








# Work Order ID 52168

Thursday, September 17, 2009 10:32:40 AM





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Item ID: D3675-1 *64* Accept  Setup Start   
Revision ID: B Stop   
Item Name: SLIDING DOOR BRACKET  
Start Date: 9/17/2009 Start Qty: 50.00  Cust Item ID:  
Required Date: 9/25/2009 Req'd Qty: 50.00  Customer:  
Reference:

Approvals: Process Plan: *PLM* Date: *09-17* Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3675	Rev B								

100  FLOW WATER JET 0.00  
Waterjet *B 9-9-21*  
FLOW CNC Waterjet Memo 0.00  
1-Cut as per Dwg D3675 ☐ Dwg Rev: *B* ☐ Prog Rev: *B* ☐ 2-  
Deburr if necessary *(60)*

110  QC2- Inspect parts off machine FAI/FAIB 0.00  
QC *B 9-9-21*  
Quality Control Memo 0.00

120  QC8- Inspect parts - second check 0.00  
QC *27 50260122* *Counted*  
Quality Control Memo 0.00 *(KLG)* *f*

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Item ID: D3675-1

Accept

Setup Start

Revision ID: B

Stop

Item Name: SLIDING DOOR BRACKET

Start Date: 9/17/2009 Start Qty: 50.00

Cust Item ID:

Required Date: 9/25/2009 Req'd Qty: 50.00

Customer:




Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Brake NC	NC BRAKE	0.00				60	0		
Brake NC	Memo Form as per Dwg D3675	0.00	88 09/09/24						
140  QC	QC5- Inspect part completeness to step on W/O	0.00				ccentes (X66)	0		
Quality Control	Memo	0.00	=> S 02/02/24						
150  Powdercoat	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3	0.00				(X60)	0		
Powder Coating	Memo START TIME: 7:30A m OVEN TEMPERATURE: 8:00p FINISH TIME: 320°F	0.00	=> M 09/10/28						



# Picklist Print

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Work Order ID: 52168



Parent Item: D3675-1RevB



Parent Item Name: SLIDING DOOR BRACKET



Start Date: 9/17/2009

Required Date: 9/25/2009

Comments:

Start Qty: 50.00

Required Qty: 50.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S20GA		Purchased	No			100	sf	234.1128	6.3684	7.6420		
												
304/316 .040 Sheet												

B 9-9-21

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

234.1128474

110076

31.73

111571

22.1340474

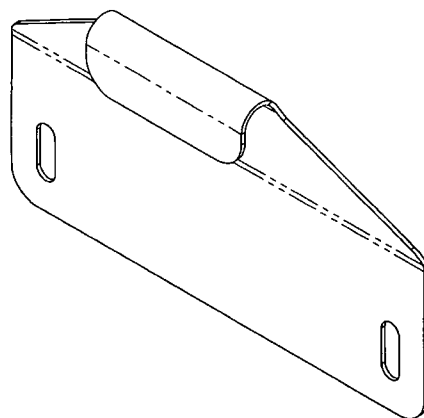
112567

180.2488

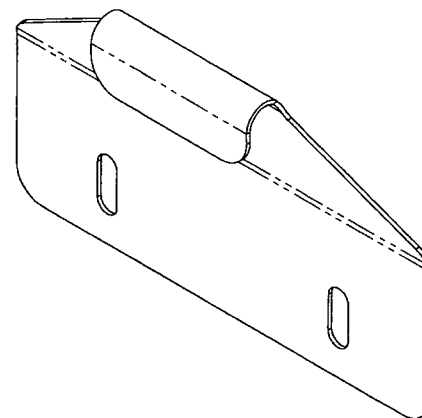
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 WITHOUT NOTICE  
 WORK ORDER  
 NO. 52168



**D3675-1 SLIDING DOOR BRACKET**



**D3675-3 SLIDING DOOR BRACKET  
 (HINGE PANEL MOD)**

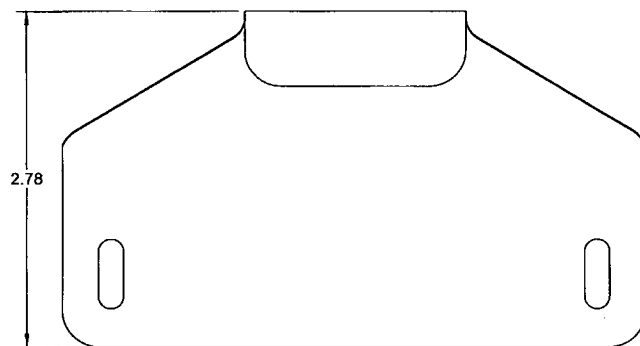
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 08.11.10

**NOTES:**

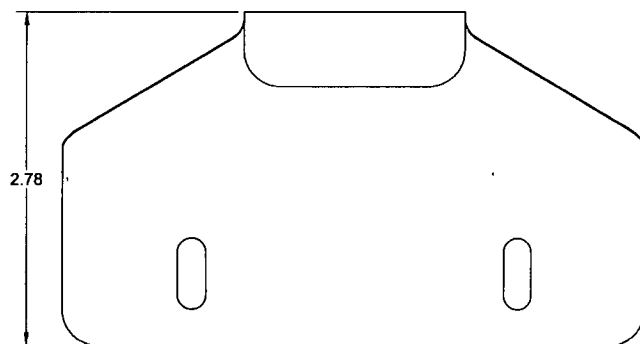
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 THICK  
 PER MIL-S-5059 (ANNEALED)  
 REF. DART SPEC M304S
- 2) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3675-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.15 lbs
- 8) THE D3675-1 SLIDING DOOR BRACKET IS A DERIVATIVE OF THE D3199-1 BRACKET.

B	ADD -3 FOR HINGE PANEL MOD.	AJS	08.11.03
A	NEW ISSUE	AJS	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3675	SHEET 1 OF 3
APPROVED		TITLE	SLIDING DOOR BRACKET SCALE
DE APPR.		(COMPOSITE DOOR)	NTS
DATE	08.11.03	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR ANY COMMUNICATIONS TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

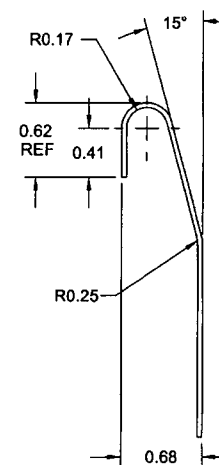
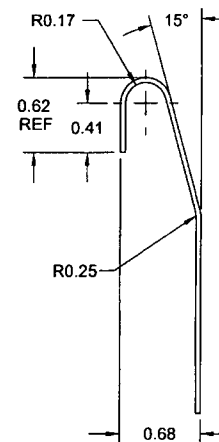
52168



**D3675-1 SLIDING DOOR BRACKET**  
(MAKE FROM D3675-1F)



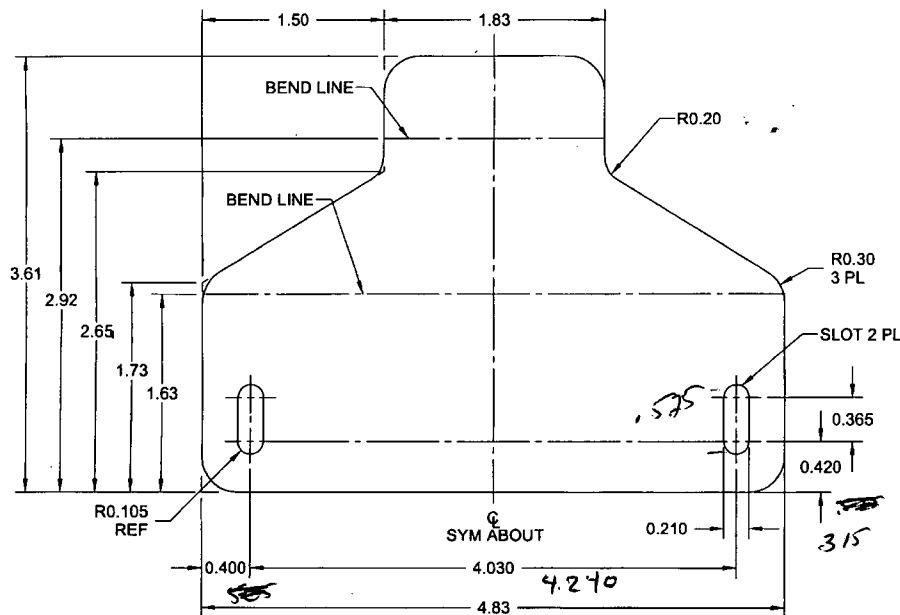
**D3675-3 SLIDING DOOR BRACKET**  
(MAKE FROM D3675-3F)  
(HINGE PANEL MOD)



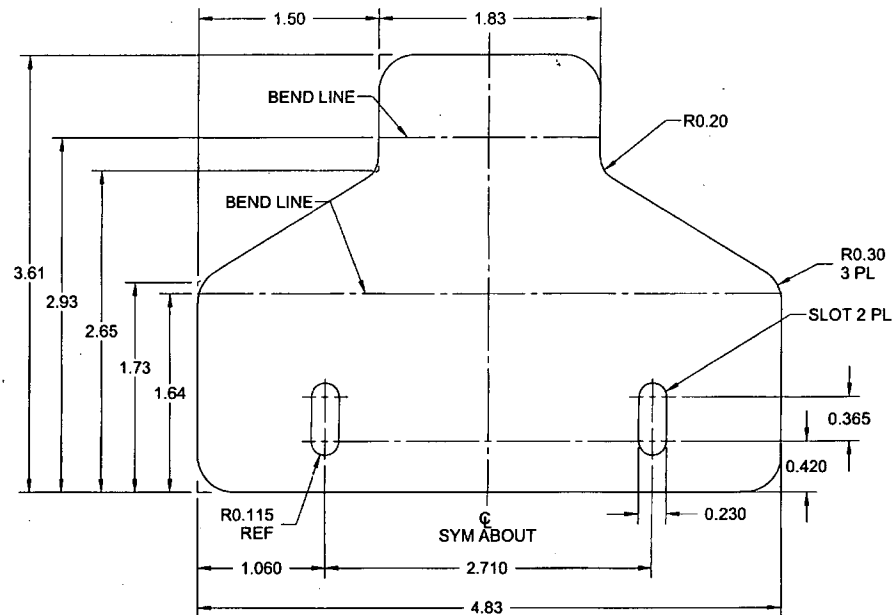
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DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3675	SHEET 2 OF 3
APPROVED		TITLE	SLIDING DOOR BRACKET
DE APPR.		(COMPOSITE DOOR)	SCALE
DATE	08.11.03		NTS
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**D3675-1F FLAT PATTERN**



**D3675-3F FLAT PATTERN**

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08.11.10

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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3675	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SLIDING DOOR BRACKET
DE APPR.	<i>[Signature]</i>	(COMPOSITE DOOR)	SCALE
DATE	08.11.03		NTS
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